



Modular
Membrane
Compressed Air
Dryers
**Sweepsaver Series
& HMM Series**

Modular Membrane Compressed Air Dryers

Energy Savings Through Selective Permeation

Since 1948, people around the globe have relied on Hankison to deliver energy efficiency and value in meeting their compressed air treatment needs. SweepSaver Series and HMM Series Modular Membrane Compressed Air Dryers offer you two revolutionary “point-of-use” alternatives for low dew point applications.

Membrane Drying

Hankison modular membrane compressed air dryers were developed to complement our stable of industry leading refrigeration, adsorption and filtration technologies. Membrane dryers use a bundle of tiny tubular fibers that let fast gases like water vapor permeate through the tube wall to be swept away into the ambient. Our membrane fiber technology features multiple strands to form a

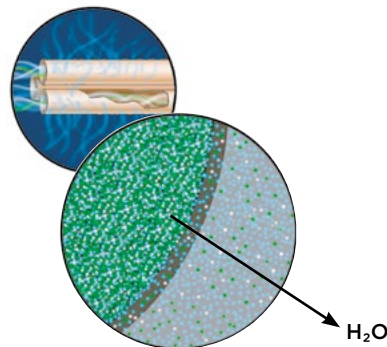
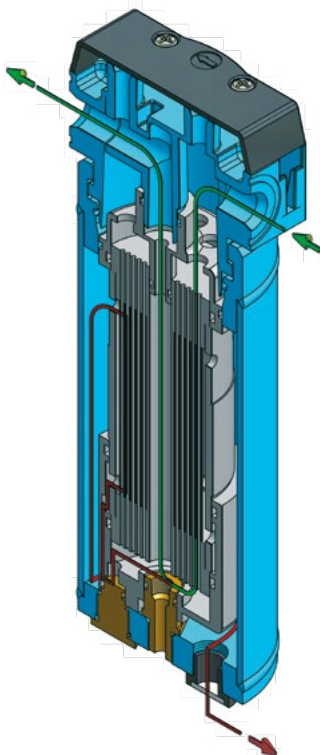
continuous microscopic sieve that targets and removes “fast gases” like water molecules as a vapor. Pressure dew points from +50°F to -40°F are achieved by balancing the model size, air pressure and volume (scfm) requirements to the application.

Selective Permeation

Through the process of selective permeation, water vapor is removed while leaving the gas composition intact. Each membrane bundle is comprised of multiple tubular membrane fibers, evenly spaced to provide maximum surface area in a compact design. Each helically wrapped layer alternates direction to ensure consistent cross-sectional density and large flow paths for the sweep air that carries the water vapor to atmosphere. No oxygen is lost, which makes these ideal for medical applications.

Selective Permeation Process

- Compressed air enters the center of the membrane tubes
- Water (H_2O) vapor diffuses through the membrane wall faster than the other gases
- A small portion of dry compressed air is swept back across the outside of the membrane walls to evacuate the H_2O vapor to atmosphere
- Dry compressed air exits the unit ready for process applications



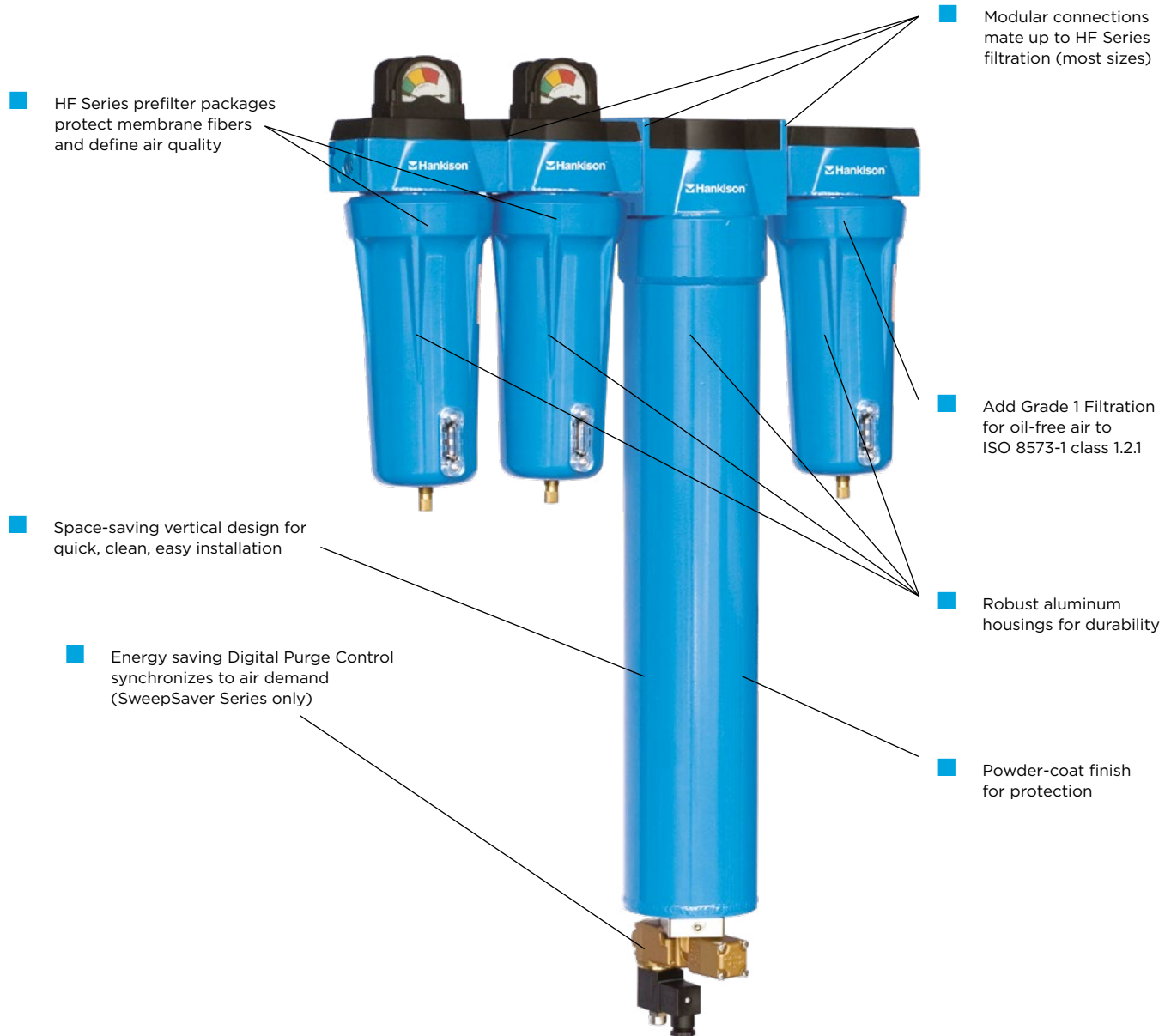


Modular Membrane

Compressed Air Dryers

Energy Efficient, Space Saving Designs

- Inside-to-outside permeation for greater efficiency
- Helically wound bundles for low pressure drop, high flow capacity
- Compact design offers a space-saving point-of-use solution
- Internal and external epoxy powder coat offers durable protection
- Modular connections reduce leak points and simplify installation
- Dewpoints to -40°F





HMM Series

Continuous Flow Membrane Dryers

HMM Series modular membrane compressed air dryers provide clean, dry compressed air wherever you need it. Designed for continuous flow applications, HMM Series dryers pass a constant side-stream of dry sweep air to exhaust the extracted water vapor into the ambient surroundings.



■ Shown with optional, energy saving Filter Monitor

Modular HF Series Air Preparation

Operation requires the removal of contaminants like liquid water, compressor lubricant, dust, rust, and pipe scale before entering the dryer. Clean, filtered, compressed air will reward you with many years of satisfactory performance from your Modular Membrane dryer.

Simply select the series and model that meets your requirements, then, add the level of filtration you need.

Filter Package Recommendations

Application	Max. Liquid Inlet Content to Filter	Recommended HF Series Filtration
Space-sensitive OEM's & Pkgs.	1,000 ppm w/w	Prefilter: Grade 5 - 0.008 ppm (0,01 mg/m ³) oil removal
General Industrial Point-of-use	2,000 ppm w/w	Prefilters: Grade 7 - 1 micron particulate Grade 3 - 0.0008 ppm (0,001 mg/m ³) oil removal
Food & Pharmaceuticals Direct & Indirect air contact with product	2,000 ppm w/w	Prefilters: Grade 7 - 1 micron particulate Grade 3 - 0.0008 ppm (0,001 mg/m ³) oil removal Afterfilter: Grade 1- Oil vapor and 0.003 ppm (0,004 mg/m ³) oil removal

Typical Applications

- Original Equipment Manufacturers (O.E.M.)
- NEMA 7 Hazardous Environments (HMM Series only)
- Paint Spray Booths
- Dust Collectors
- Coordinate Measuring Machines
- Fluid Agitation
- Dental, Medical, Distilling, Photo Processing, Packaging, Graphic Arts, and Dry Cleaning Equipment
- Instrument Air
- Locomotive Air Brakes
- Oil & Gas Wells
- Ozone Generators
- Air Logic
- Rapid Transit Fare Collection Systems
- Air Blanketing
- Telephone Cable Pressurization
- Ship Supply Air
- Laboratory Instruments
- Control Panel Purge Air
- Optical Lens Cleaning
- Laser Optics
- Welding Equipment
- Chemical and Gas Analyzers
- Dimensioning and Positioning Machines
- Product Fluidization

Sweepsaver Series Energy Saving Membrane Dryers

SweepSaver Series features digital purge control to help you gain control over wasted energy in applications where process air demands start and stop. Traditional membrane dryers are designed for 24/7 operations in continuous flow applications. They pass a constant side-stream of dry process gas known as “sweep air” to exhaust extracted water vapor into the ambient surroundings. When applied to intermittent duty applications that valuable sweep air is wasted when there is no air demand. SweepSaver Series saves you energy and stops unnecessary wear and tear to your air compressor.



Reduce Power Costs

SweepSaver Series' digital purge control (DPC) accepts your demand signal to open and close an integrated normally open, two-way valve to control the sweep air. A “zero demand” signal keeps the bore of the membrane fibers pressurized while DPC eliminates the waste of sweep air to save you energy. Initiate the process' “air demand” signal to start the flow of sweep air. Cycle tested to over 1 million cycles.

Save A Bundle

SweepSaver Series guarantees constant pressure differential that prevents fiber flexing from pressure surges – the leading cause of membrane fiber failure. Energy saving operation and long bundle life requires constant pressure differential to protect the fibers from damaging shock waves. Controlling sweep air waste by applying a solenoid valve to a sweep air exhaust port, allows the pressures to equalize. Upon release, the shock from the rapidly expanding air causes fatigue of the tiny tubes, cracks develop, fibers break, pressure dew point deteriorates, and the bundle fails. SweepSaver Series saves you a bundle.

Sweepsaver Energy Savings

Model	Air Demand				
	90%	75%	50%	25%	10%
SSM1-3	\$3	\$8	\$17	\$25	\$30
SSM2-3	\$11	\$26	\$53	\$79	\$95
SSM3-4	\$23	\$58	\$116	\$174	\$208
SSM4-4	\$31	\$78	\$156	\$234	\$281
SSM5-6	\$58	\$145	\$291	\$436	\$523
SSM6-6	\$90	\$225	\$449	\$674	\$809
SSM7-8	\$168	\$420	\$839	\$1,259	\$1,511
SSM8-16	\$259	\$647	\$1,295	\$1,942	\$2,330
SSM9-16	\$330	\$825	\$1,649	\$2,474	\$2,969

Assumes \$0.10 per kWh, 8,760 hours, 4 cfm/HP



Sweepsaver Series & HMM series specifications

Inlet and Outlet Flow Capacities @ 100 psig

Inlet Temp (°F)	Flow scfm	Outlet Pressure Dew Point (°F)					
		50	40	20	0	-20	-40
SSM1	40	Inlet -	-	-	1.48	1.07	0.81
		Outlet -	-	-	1.29	0.88	0.62
	60	Inlet -	-	1.62	1.18	0.90	0.69
		Outlet -	-	1.43	0.99	0.71	0.50
	80	Inlet -	1.76	1.29	0.99	0.77	0.60
		Outlet -	1.57	1.10	0.80	0.58	0.41
	100	Inlet 1.59	1.39	1.08	0.85	0.67	0.53
		Outlet 1.40	1.20	0.89	0.66	0.48	0.34
	120	Inlet 1.31	1.17	0.94	0.75	0.60	0.48
		Outlet 1.12	0.98	0.75	0.56	0.41	0.29
	150	Inlet 1.06	0.96	0.79	0.64	0.52	-
		Outlet 0.87	0.77	0.60	0.45	0.33	-
SSM2	40	Inlet -	-	-	4.80	3.56	2.75
		Outlet -	-	-	4.20	2.96	2.15
	60	Inlet -	-	5.24	3.88	3.02	2.38
		Outlet -	-	4.64	3.28	2.42	1.78
	80	Inlet -	5.67	4.23	3.30	2.63	2.10
		Outlet -	5.07	3.63	2.70	2.03	1.50
	100	Inlet 5.15	4.55	3.60	2.89	2.34	1.88
		Outlet 4.55	3.95	3.00	2.29	1.74	1.28
	120	Inlet 4.29	3.88	3.16	2.58	2.10	1.70
		Outlet 3.69	3.28	2.56	1.98	1.50	1.10
	150	Inlet 3.52	3.23	2.69	2.22	1.83	-
		Outlet 2.92	2.63	2.09	1.62	1.23	-
SSM3	40	Inlet -	-	-	10.04	7.21	5.38
		Outlet -	-	-	8.72	5.89	4.06
	60	Inlet -	-	11.09	7.93	5.98	4.57
		Outlet -	-	9.77	6.61	4.66	3.25
	80	Inlet -	12.07	8.73	6.62	5.11	3.97
		Outlet -	10.75	7.41	5.30	3.79	2.65
	100	Inlet 10.87	9.47	7.29	5.69	4.47	3.50
		Outlet 9.55	8.15	5.97	4.37	3.15	2.18
	120	Inlet 8.88	7.92	6.29	4.99	3.96	3.13
		Outlet 7.56	6.60	4.97	3.67	2.64	1.81
	150	Inlet 7.09	6.44	5.24	4.22	3.39	-
		Outlet 5.77	5.12	3.92	2.90	2.07	-
SSM4	40	Inlet -	-	-	14.41	10.83	8.46
		Outlet -	-	-	12.63	9.05	6.68
	60	Inlet -	-	15.72	11.75	9.24	7.36
		Outlet -	-	13.94	9.97	7.46	5.58
	80	Inlet -	16.96	12.76	10.07	8.10	6.53
		Outlet -	15.18	10.98	8.29	6.32	4.75
	100	Inlet 15.45	13.69	10.94	8.86	7.22	5.87
		Outlet 13.67	11.91	9.16	7.08	5.44	4.09
	120	Inlet 12.95	11.74	9.65	7.93	6.52	5.33
		Outlet 11.17	9.96	7.87	6.15	4.74	3.55
	150	Inlet 10.68	9.84	8.26	6.88	5.71	-
		Outlet 8.90	8.06	6.48	5.10	3.93	-
SSM5	40	Inlet -	-	-	25.7	18.4	13.3
		Outlet -	-	-	22.4	15.1	10.0
	60	Inlet -	-	28.4	20.3	15.0	11.0
		Outlet -	-	25.1	17.0	11.7	7.7
	80	Inlet -	30.8	22.4	16.8	12.6	9.3
		Outlet -	27.5	19.1	13.5	9.3	6.0
	100	Inlet 27.8	24.3	18.6	14.2	10.7	7.9
		Outlet 24.5	21.0	15.3	10.9	7.4	4.6
	120	Inlet 22.8	20.3	15.9	12.2	9.3	6.8
		Outlet 19.5	17.0	12.6	8.9	6.0	3.5
	150	Inlet 18.1	16.3	12.9	10.0	7.6	-
		Outlet 14.8	13.0	9.6	6.7	4.3	-
SSM6	40	Inlet -	-	-	42.6	32.4	25.3
		Outlet -	-	-	37.5	27.3	20.2
	60	Inlet -	-	46.2	35.1	27.7	21.9
		Outlet -	-	41.1	30.0	22.6	16.8
	80	Inlet -	49.6	37.9	30.2	24.2	19.3
		Outlet -	44.5	32.8	25.1	19.1	14.2
	100	Inlet 45.5	40.5	32.7	26.6	21.5	17.1
		Outlet 40.4	35.4	27.6	21.5	16.4	12.0
	120	Inlet 38.5	35.0	28.9	23.7	19.2	15.3
		Outlet 33.4	29.9	23.8	18.6	14.1	10.2
	150	Inlet 32.0	29.5	24.7	20.4	16.6	-
		Outlet 26.9	24.4	19.6	15.3	11.5	-

Inlet Temp (°F)	Flow scfm	Outlet Pressure Dew Point (°F)					
		50	40	20	0	-20	-40
SSM7	40	Inlet -	-	-	71.1	48.6	33.7
		Outlet -	-	-	61.5	39.0	24.1
	60	Inlet -	-	79.2	54.5	38.6	27.1
		Outlet -	-	69.6	44.9	29.0	17.5
	80	Inlet -	86.7	60.8	43.8	31.5	22.2
		Outlet -	77.1	51.2	34.2	21.9	12.6
	100	Inlet 77.5	66.6	49.3	36.2	26.2	18.5
		Outlet 67.9	57.0	39.7	26.6	16.6	8.9
	120	Inlet 62.0	54.4	41.2	30.5	22.1	15.6
		Outlet 52.4	44.8	31.6	20.9	12.5	6.0
	150	Inlet 47.7	42.4	32.5	24.2	17.6	-
		Outlet 38.1	32.8	22.9	14.6	8.0	-
SSM8	40	Inlet -	-	-	113.0	79.8	57.6
		Outlet -	-	-	98.3	65.1	42.9
	60	Inlet -	-	124.8	88.5	65.0	47.4
		Outlet -	-	110.1	73.8	50.3	32.7
	80	Inlet -	135.9	97.8	72.7	54.2	39.8
		Outlet -	121.2	83.1	58.0	39.5	25.1
	100	Inlet 122.4	106.3	80.8	61.4	46.1	33.8
		Outlet 107.7	91.6	66.1	46.7	31.4	19.1
	120	Inlet 99.5	88.4	68.8	52.7	39.7	29.2
		Outlet 84.8	73.7	54.1	38.0	25.0	14.5
	150	Inlet 78.5	70.6	55.8	43.0	32.4	-
		Outlet 63.8	55.9	41.1	28.3	17.7	-
SSM9	40	Inlet -	-	-	146.5	104.8	76.6
		Outlet -	-	-	127.7	86.0	57.8
	60	Inlet -	-	161.4	115.7	86.0	63.7
		Outlet -	-	142.6	96.9	67.2	44.9
	80	Inlet -	175.3	127.4	95.8	72.4	53.8
		Outlet -	156.5	108.6	77.0	53.6	35.0
	100	Inlet 158.3	138.1	106.1	81.4	62.0	46.2
		Outlet 139.5	119.3	87.3	62.6	43.2	27.4
	120	Inlet 129.6	115.5	90.9	70.4	53.8	40.1
		Outlet 110.8	96.7	72.1	51.6	35.0	21.3
	150	Inlet 103.1	93.1	74.4	58.0	44.4	-
		Outlet 84.3	74.3	55.6	39.2	25.6	-

NOTES:

1. Use inlet air temperature if the air entering the dryer has not been dried upstream (air is saturated). If air has been dried (e.g. in a refrigerated dryer) use the dew point temperature of the inlet air.
2. Flow capacities are at 100 psig (7 kgf/cm²). Capacities are established in accordance with CAGI (Compressed Air and Gas Institute) Standard ADF 700; Membrane Compressed Air Dryers - Methods for Testing and Rating. Larger capacities, alternate pressures, and dew points consult factory.

Model	100°F Inlet to 40°F dpd		100°F Inlet to 0°F dpd		In / Out Connections inches	Dimensions		Weight ³	
	Inlet Flow scfm	Outlet Flow scfm	Inlet Flow scfm	Outlet Flow scfm		H ² in mm	W in mm	lbs	kg
SSM1	1.39	1.20	0.85	0.66	3/8" or 1/2"	16 404	4 105	8	37
SSM2	4.55	3.95	2.89	2.29		20 509	4 105	9	42
SSM3	9.47	8.15	5.69	4.37		24 613	4 105	10	46
SSM4	13.69	11.91	8.86	7.08		32 811	4 105	11	51
SSM5	24.30	21.00	14.20	10.90	3/4" or 1"	25 623	5 133	14	65
SSM6	40.50	35.40	26.60	21.50		32 822	5 133	17	79
SSM7	66.60	57.00	36.20	26.60		33 850	6 164	20	93
SSM8	106.30	91.60	61.40	46.70		38 974	8 194	40	181
SSM9	138.10	119.30	81.40	62.60	1"	44 1130	8 194	45	203

Maximum Operating Pressure: Membrane dryer: 200 psig (14 kgf/cm²)

Maximum Inlet Temperature: 150°F (66°C)

Dimensions and weights are for reference only. Request certified drawings for construction purposes.

Flow capacity at 100 psig (7 kgf/cm²) and 100°F (38°C) saturated inlet. Flow capacities are established in accordance with CAGI (Compressed Air and Gas Institute) Standard ADF 700: Membrane Compressed Air Dryers - Methods for testing and rating.

¹ NPT or BSP - For BSP add B to the model number (eg. SSM1-B3B).

² HMM model heights average 3.5" to 5.5" less

³ HMM model weights average 3.2 lbs. to 4.8 lbs. less

3 YEAR WARRANTY

Standard one year warranty is extended to three years when dryer is installed with an optional pre-filter package. To keep the warranty in effect, cartridges must be replaced at six month intervals and the drain mechanism yearly.

Modular Membrane Compressed Air Dryers Sweepsaver Series & HMM Series

Design features, materials of construction and dimensional data, as described in this bulletin, are provided for your information only and should not be relied upon unless confirmed in writing. Please contact your local sales representative for product availability in your region.

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