



Modular  
Membrane  
Compressed Air  
Dryers  
**Sweepsaver™ Series  
& HMM Series**

## Modular Membrane Compressed Air Dryers

### Energy Savings Through Selective Permeation

Since 1948, people around the globe have relied on Hankison to deliver energy efficiency and value in meeting their compressed air treatment needs. SweepSaver™ Series and HMM Series Modular Membrane Compressed Air Dryers offer you two revolutionary “point-of-use” alternatives for low dew point applications.

#### Membrane Drying

Hankison modular membrane compressed air dryers were developed to complement our stable of industry leading refrigeration, adsorption and filtration technologies. Membrane dryers use a bundle of tiny tubular fibers that let fast gases like water vapor permeate through the tube wall to be swept away into the ambient. Our membrane fiber technology features multiple strands to form a continuous microscopic sieve that targets and removes

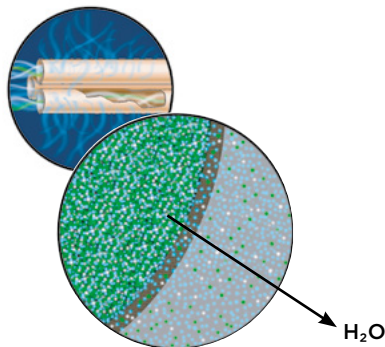
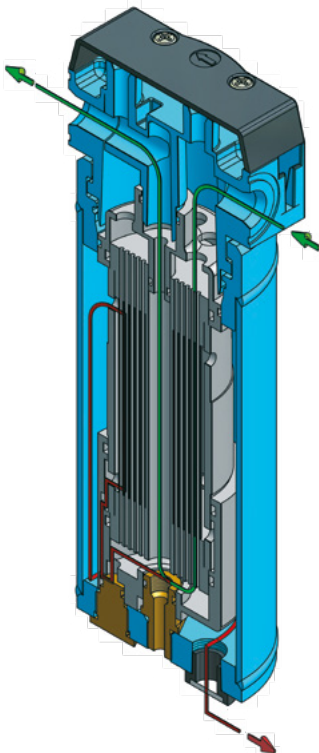
“fast gases” like water molecules as a vapor. Pressure dew points from +50°F to -40°F are achieved by balancing the model size, air pressure and volume (scfm) requirements to the application.

#### Selective Permeation

Through the process of selective permeation, water vapor is removed while leaving the gas composition intact. Each membrane bundle is comprised of multiple tubular membrane fibers, evenly spaced to provide maximum surface area in a compact design. Each helically wrapped layer alternates direction to ensure consistent cross-sectional density and large flow paths for the sweep air that carries the water vapor to atmosphere. No oxygen is lost, which makes these ideal for medical applications.

#### Selective Permeation Process

- Compressed air enters the center of the membrane tubes
- Water (H<sub>2</sub>O) vapor diffuses through the membrane wall faster than the other gases
- A small portion of dry compressed air is swept back across the outside of the membrane walls to evacuate the H<sub>2</sub>O vapor to atmosphere
- Dry compressed air exits the unit ready for process applications



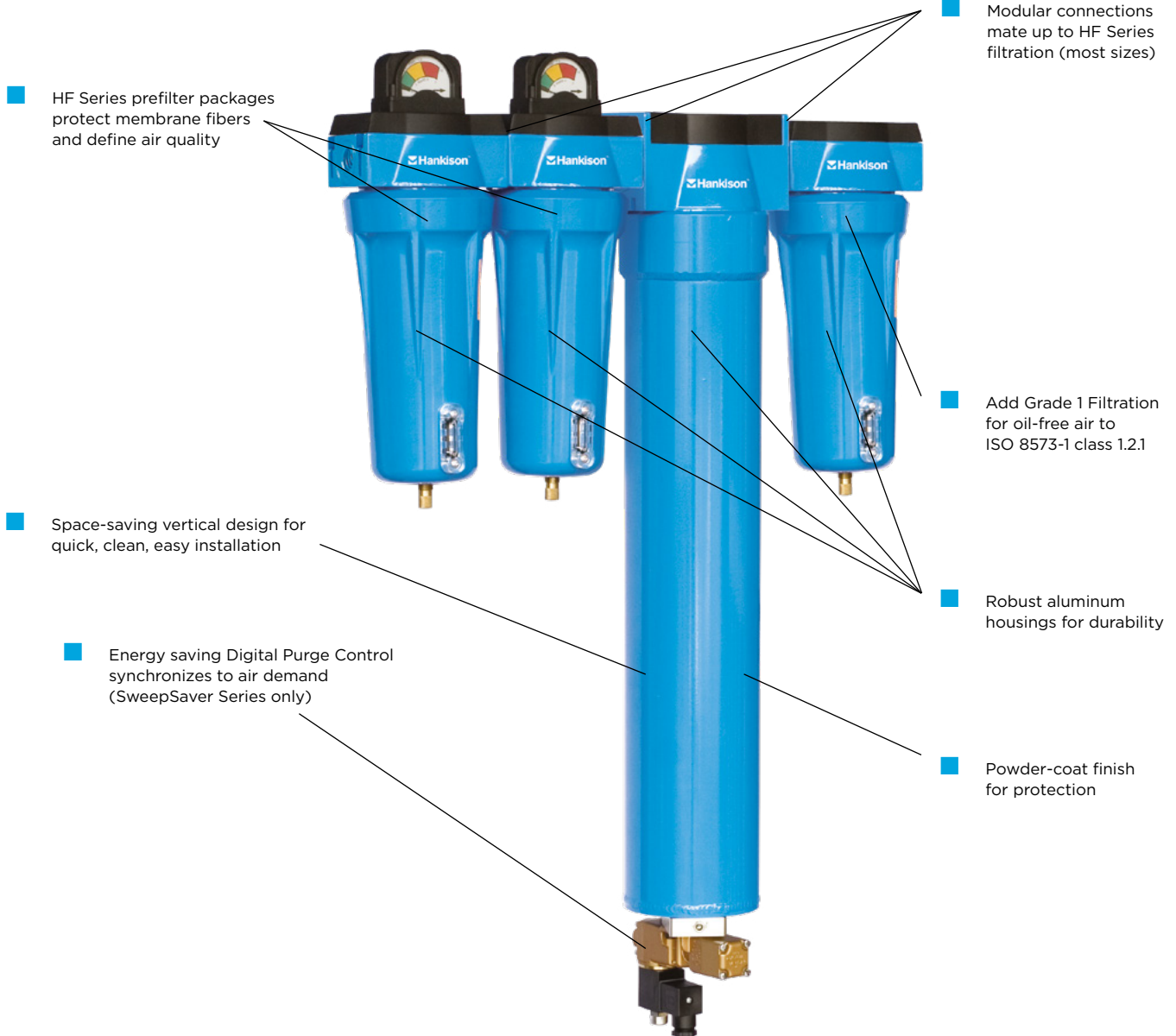


# Modular Membrane

## Compressed Air Dryers

### Energy Efficient, Space Saving Designs

- Inside-to-outside permeation for greater efficiency
- Helically wound bundles for low pressure drop, high flow capacity
- Compact design offers a space-saving point-of-use solution
- Internal and external epoxy powder coat offers durable protection
- Modular connections reduce leak points and simplify installation
- Dewpoints to  $-40^{\circ}\text{F}$





# HMM Series

## Continuous Flow Membrane Dryers

HMM Series modular membrane compressed air dryers provide clean, dry compressed air wherever you need it. Designed for continuous flow applications, HMM Series dryers pass a constant side-stream of dry sweep air to exhaust the extracted water vapor into the ambient surroundings.



■ Shown with optional, energy saving Filter Monitor

### Modular HF Series Air Preparation

Operation requires the removal of contaminants like liquid water, compressor lubricant, dust, rust, and pipe scale before entering the dryer. Clean, filtered, compressed air will reward you with many years of satisfactory performance from your Modular Membrane dryer.

Simply select the series and model that meets your requirements, then, add the level of filtration you need.

### Filter Package Recommendations

Application	Max. Liquid Inlet Content to Filter	Recommended HF Series Filtration
Space-sensitive OEM's & Pkgs.	1,000 ppm w/w	Prefilter: Grade 5 - 0.008 ppm (0,01 mg/m <sup>3</sup> ) oil removal
General Industrial Point-of-use	2,000 ppm w/w	Prefilters: Grade 7 - 1 micron particulate Grade 3 - 0.0008 ppm (0,001 mg/m <sup>3</sup> ) oil removal
Food & Pharmaceuticals Direct & Indirect air contact with product	2,000 ppm w/w	Prefilters: Grade 7 - 1 micron particulate Grade 3 - 0.0008 ppm (0,001 mg/m <sup>3</sup> ) oil removal Afterfilter: Grade 1- Oil vapor and 0.003 ppm (0,004 mg/m <sup>3</sup> ) oil removal

### Typical Applications

- Original Equipment Manufacturers (O.E.M.)
- NEMA 7 Hazardous Environments (HMM Series only)
- Paint Spray Booths
- Dust Collectors
- Coordinate Measuring Machines
- Fluid Agitation
- Dental, Medical, Distilling, Photo Processing, Packaging, Graphic Arts, and Dry Cleaning Equipment
- Instrument Air
- Locomotive Air Brakes
- Oil & Gas Wells
- Ozone Generators
- Air Logic
- Rapid Transit Fare Collection Systems
- Air Blanketing
- Telephone Cable Pressurization
- Ship Supply Air
- Laboratory Instruments
- Control Panel Purge Air
- Optical Lens Cleaning
- Laser Optics
- Welding Equipment
- Chemical and Gas Analyzers
- Dimensioning and Positioning Machines
- Product Fluidization

# Sweepsaver™ Series Energy Saving Membrane Dryers

SweepSaver Series features digital purge control to help you gain control over wasted energy in applications where process air demands start and stop. Traditional membrane dryers are designed for 24/7 operations in continuous flow applications. They pass a constant side-stream of dry process gas known as “sweep air” to exhaust extracted water vapor into the ambient surroundings. When applied to intermittent duty applications that valuable sweep air is wasted when there is no air demand. SweepSaver Series saves you energy and stops unnecessary wear and tear to your air compressor.



## Reduce Power Costs

SweepSaver Series’ digital purge control (DPC) accepts your demand signal to open and close an integrated normally open, two-way valve to control the sweep air. A “zero demand” signal keeps the bore of the membrane fibers pressurized while DPC eliminates the waste of sweep air to save you energy. Initiate the process’ “air demand” signal to start the flow of sweep air. Cycle tested to over 1 million cycles.

## Save A Bundle

SweepSaver Series guarantees constant pressure differential that prevents fiber flexing from pressure surges - the leading cause of membrane fiber failure. Energy saving operation and long bundle life requires constant pressure differential to protect the fibers from damaging shock waves. Controlling sweep air waste by applying a solenoid valve to a sweep air exhaust port, allows the pressures to equalize. Upon release, the shock from the rapidly expanding air causes fatigue of the tiny tubes, cracks develop, fibers break, pressure dew point deteriorates, and the bundle fails. SweepSaver Series saves you a bundle.

## Sweepsaver™ Energy Savings

Model	Air Demand				
	90%	75%	50%	25%	10%
SSM1-3	\$3	\$8	\$17	\$25	\$30
SSM2-3	\$11	\$26	\$53	\$79	\$95
SSM3-4	\$23	\$58	\$116	\$174	\$208
SSM4-4	\$31	\$78	\$156	\$234	\$281
SSM5-6	\$58	\$145	\$291	\$436	\$523
SSM6-6	\$90	\$225	\$449	\$674	\$809
SSM7-8	\$168	\$420	\$839	\$1,259	\$1,511
SSM8-16	\$259	\$647	\$1,295	\$1,942	\$2,330
SSM9-16	\$330	\$825	\$1,649	\$2,474	\$2,969

Assumes \$0.10 per kWh, 8,760 hours, 4 cfm/HP



